



# SABIC® LLDPE 6118LE

LINEAR LOW DENSITY POLYETHYLENE

## DESCRIPTION

SABIC® LLDPE 6118LE is a hexene linear low density polyethylene resin. Films made from this resin exhibit good tensile strength, stiffness, dart drop impact strength, tear strength and hottack properties. This resin contains anti block and slip agent.

### Application

Typical application for SABIC® LLDPE 6118LE are heavy duty bags, lamination films, agriculture films, stretchwrap films, frozen food packaging and other applications requiring high impact strength, high tear resistance and improved sealing properties.

### Film properties

Film of 50 µm and BUR = 2 has been produced on Kiefel IBC with 140 kg/h. Die size 200 mm, die gap 2.7 mm.

This product is not intended for and must not be used in any pharmaceutical/medical applications.

## TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
<b>POLYMER PROPERTIES</b>			
<b>Melt Flow Rate (MFR)</b>			
at 190 °C and 2.16 kg	0.9	dg/min	ISO 1133
<b>Density <sup>(1)</sup></b>	918	kg/m <sup>3</sup>	ASTM D1505
<b>OPTICAL PROPERTIES</b>			
<b>Gloss (45°)</b>	57	%	ASTM D2457
<b>Haze</b>	13	%	ASTM D1003
<b>FILM PROPERTIES</b>			
<b>Impact strength</b>	35	kJ/m	ASTM D4272
<b>Tear strength TD</b>	400	kN/m	ISO 6383-2
<b>Tear strength MD</b>	100	kN/m	ISO 6383-2
<b>Puncture resistance</b>	750	J/m	SABIC method
<b>Tensile test film</b>			
Yield stress MD	11	MPa	ISO 527-3
Strain at break TD	800	%	ISO 527-3
Strain at break MD	630	%	ISO 527-3
Stress at break TD	40	MPa	ISO 527-3
Yield stress TD	12.5	MPa	ISO 527-3
Modulus of elasticity TD	230	MPa	ISO 527-3
Modulus of elasticity MD	190	MPa	ISO 527-3
Stress at break MD	47	MPa	ISO 527-3
<b>Coefficient of friction</b>	0.1	-	ASTM D1894
<b>Blocking</b>	10	g	SABIC method
<b>Re-blocking</b>	<10	g	SABIC method
<b>THERMAL PROPERTIES</b>			
<b>Vicat Softening Temperature</b>			
at 10 N (VST/A)	106	°C	ISO 306
<b>DSC test</b>			
melting point	124	°C	SABIC method